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D4776-3
Job Sheet 192171



Part No: D4776-3

Job Qty: 2 ea

Part Name: Skidtube Clevis



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 4/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D4776 REV:E IPP REV A: NEW ISSUE JFS 13/03/07 VERIFY BY: JLM IPP REV:B 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:C AS PER REV. PC1 JFS 13/11/07 VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/15/19	4/15/19	0.00	0.00	Start Up Machining-3		BFB 19-03-21
140	HandFinish	2 pcs	4/15/19	4/15/19	0.00	0.05	HandFinish1		BFB 19-03-21
160	Powdercoat	2 pcs	4/15/19	4/15/19	0.00	0.02	Powdercoat3		BK 19-03-21
170	QC	2 pcs	4/15/19	4/15/19	0.00	0.00	QC3		MAR 28 2019 40
180	Packaging	2 pcs	4/15/19	4/15/19	0.00	0.00	Packaging3-2		9-89
190	QC21-SA	2 Ea	4/15/19	4/15/19	0.00	0.00	QC21		PC 21 MAR 28 2019 9-89

Part Op 160 - START TIME: 2:40 OVEN TEMPERATURE: 320° FINISH TIME: 3:10

Descriptions:

M138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4776-3	Skidtube Clevis	2 Ea (1 ea)	90-Start up Operation	5152840

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4776-3	2	10	0

DART
AEROSPACE

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Container No: S164900



Part: D4776-3

Job No: 192171

Serial No/Batch: S164900

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/21/19